



TANDEMKROSS Browning Buck Mark Victory Trigger Installation Instructions

V2.0

www.tandemkross.com

For more info or support contact CustomerService@tandemkross.com

Attention:

Before you begin, be certain that the firearm is clear and safe and there is no ammo around your work space.

****Do not dry fire a Buck Mark without a dummy round as it can damage the breech**

It is recommended to wear safety glasses as some parts are under spring tension.

UPDATED: The Buckmark Victory Trigger now includes a shoulder pin for the disconnect bar.

1. Locate the grip screws and remove them to remove the grips. Some models have molded wrap around grips and other models have single grips. The entire grip needs to be removed to expose the trigger pins.



2. Once the grip panels have been removed locate the magazine release, magazine release flat spring, the bolt stop, and the magazine safety disconnect rod. **Be aware:** These items may drop out of the frame as the panels are removed.



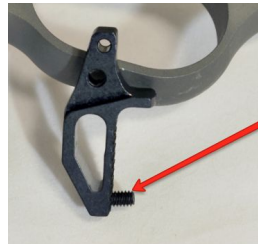
3. Using a small punch drive out the top, smaller pin in the trigger from LEFT to RIGHT toward the disconnect bar. The pin may be difficult to drive out but do not force it, go slowly to avoid damaging the gun.



4. Drive out the main trigger pin, going from LEFT to RIGHT.

5. To remove the trigger, rotate the top of the trigger toward the back of the gun and down toward the bottom of the trigger guard.

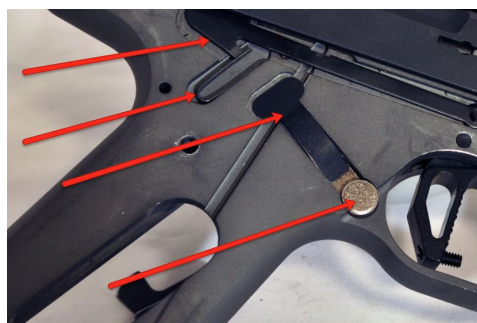
6. Install the Set screw into the trigger, leaving it so that the set screw is on the face side of the trigger. This allows the trigger to be inserted and assists with the installation of the screw.



7. Test fit the Shoulder pin into the Trigger, one side of the pin is slightly larger and should be a snug fit into the top of the trigger. Remove the shoulder pin and install the trigger into the frame, installing the large trigger pin first. Install the shoulder pin into the top of the trigger until it seats and use loctite to keep it secure.



8. Re-install the Magazine release, release spring, and bolt stop. The Magazine Disconnect Bar is optional. Be sure that your trigger disconnect bar and return spring are still in position before re-installing the grips. Take care with this step as it requires some adjusting to get everything back without slipping.



9. Using the included allen wrench finish installing the set screw and adjust the overtravel screw. Adjust the overtravel to suit your preference. **Caution:** Dry firing a Buck Mark without a dummy round can damage the breech.

How to adjust the trigger screws:

Overtravel screw: This screw eliminates excessive rearward movement from trigger after the pistol has been fired. Use an allen wrench and turn it clockwise until the trigger this movement is minimized while still allowing the sear to reset. If the pistol won't dry fire, back the screw out counterclockwise until it is able to do so. The trigger will have a very short reset when properly adjusted.

