



SW22 Victory “Eagle’s Talon” Extractor Claw Installation Instructions

V1.0

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For more info or support contact CustomerService@tandemkross.com

Attention: Before you begin, be certain that the firearm is safe.

Always wear eye protection when working on firearm parts.

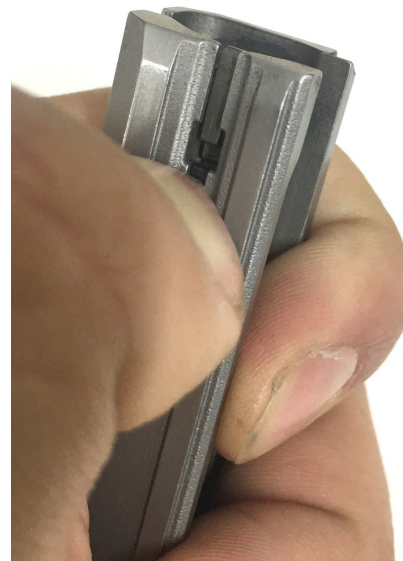
Tools you will need:

- A sharp awl, small flathead screwdriver, dental pick, or similar to assist with alignment of springs and parts.
- Optional: a small magnet.

1. Follow the steps in the owner’s manual to field strip your gun and remove the bolt.



2. Using a sharp awl, dental pick, finger nail or similar tool press down on the step on the side of the plunger (pictured to the right) and depressing it toward the back of the bolt. Holding it in place, lift the extractor out of the slot in the side of the bolt. Using a small magnet here can assist with the removal of the old extractor.



CAUTION! Parts under spring tension. Please wear eye protection and perform this step where the plunger and spring will not be lost. Utilize a plastic bag or box for this step.

Factory
Extractor



Eagle’s Talon
Extractor



3. Pressing down on the plunger with the back of the extractor, slide the new extractor into the slot in the side of the bolt. There should be an audible click as the extractor locks into place. The extractor should have good movement as it pivots in the slot.



4. Reverse the field stripping steps in the owner's manual to reassemble your gun.

