



SW22 Victory “Fire Starter” Firing Pin Installation Instructions

V1.0

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For more info or support contact

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Attention:

Before you begin, be certain that your pistol is clear and safe. Always wear safety glasses when working on firearms. Read instructions completely before attempting installation.

We recommend that a trained gunsmith perform the installation of the Firing Pin into the firearm to ensure proper fit and function. It is the sole responsibility of the gun owner to ensure that the parts fit and function properly.

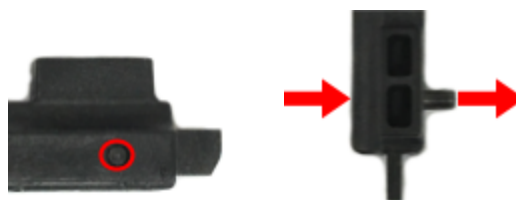
1. Follow the instructions for field stripping your gun, found inside the owner’s manual starting on page 23. **Be aware that the Recoil Guide Rod is under spring tension.**



2. Remove the Firing Pin Assembly by applying pressure to the indicated area with a small punch or similar tool. The Firing Pin Assembly should pop out with minimal force.



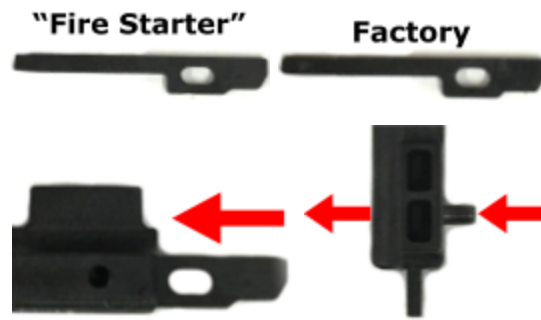
3. Locate the Firing Pin Stop. This is the cross pin that holds the Firing Pin in place while still allowing for freedom of movement. This will slide out easily with a punch. **Be aware, the Firing Pin is under spring tension. Be aware, the cross pin is small and easily lost.**



4. Remove the factory Firing Pin. **Be aware of the Firing Pin Rebound Spring and Plunger as they are small and easily lost.**



5. Install the "Fire Starter" Firing Pin into the Firing Pin Assembly, reinstalling the cross pin from earlier.



6. Test the function of the Firing Pin by pressing on the back end and ensuring that it moves smoothly in the cutout in the assembly. **CAUTION: If there is any binding or the Firing Pin does not move freely please stop, do not use the gun and contact TANDEM KROSS immediately.**

7. Re-install the Firing Pin Assembly into the bolt and reverse the field strip instructions. The Recoil Spring and Guide Rod can be easily installed by using a slave pin to keep the spring from flexing and guide the rod back into place.

